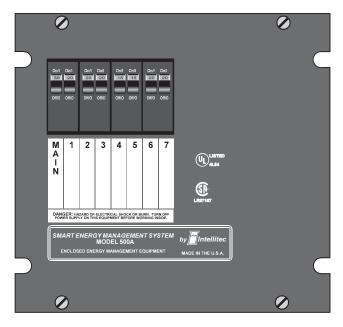
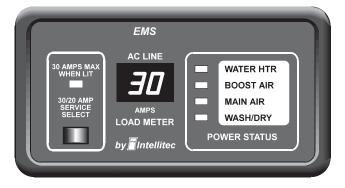
INSTALLATION & SERVICE MANUAL





30 Amp EMS Display Panel P/N 00-00903-030 (Black)

30 Amp EMS Distribution Panel P/N 00-00912-000

CAUTION

The 30A SMART EMS^{TM} is a centralized power switching, fusing, and distribution center. Power from the 120 volt power source is fed into the box. The potential of lethal electrical shock is present in this box. Inadvertent shorts at this box could result in damage and/or injury. All servicing of this box should be done *only* by a qualified Service Technician.

Diagnostic tools required: Low current Test Light, Accurate Voltmeter (digital readout preferred), Clamp-on AC ammeter.

PRODUCT DESCRIPTION

The **30A SMART EMS™** is a completely self-contained 120 volt Power Distribution and Energy Management System, intended for use in recreational vehicles. It is housed in a sheet metal enclosure with removable front panel. It provides circuit protection for all the 120 VAC loads in the RV and a system of energy management to minimize the over-loading and tripping of circuit breakers.

Circuit Breakers

The **30A SMART EMS**[™] offers slots for four single or dual, standard 120 volt circuit breakers. One of these breakers must be a 30 Amp unit that acts as a main input protection for the remainder of the branch breakers (up to 7).

Energy Management

The **30A SMART EMS**[™] offers control of up to four, 120 volt operated appliances to help keep the total 120 volt current draw to less than 30 Amps. These appliances may be any type load, but are typically heavier loads, those whose use can be "postponed" until a time when current is available for their use.

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INSTALLATION & SERVICE MANUAL

System Communications

The **30** Amp Smart EMS[™] Control Module utilizes Intellitec's RV Multiplex/PMC (Programmable Multiplex Control) System as the communications link between the **Display Panel** and the **Distribution Panel**. As an additional diagnostic feature, the system includes two Communications Status LED's on the Control Module. In normal operation, when the **Control Module** is configured in the Stand-Alone Mode, or as the RV Multiplex Master, the green "IPX OK" LED should be lit and the red "IPX Fail" LED should not be lit. Utilizing the RV Multiplex/PMC system, the Smart EMS System can:

- 1) Operate as a Stand-Alone System.
- 2) Operate as an RV Multiplex System Master in an RV Multiplex System allowing other devices such as inverter/converters, input and output modules, and switch panels, to communicate with each other and the Smart EMS System.
- Operate as an PMC Transceiver with the addition of a PMC Central Processing Unit (CPU).

HOW IT WORKS

The **30A SMART EMS**^{TM} provides main and branch circuit protection *and* control of up to four selected appliances. The control helps to limit the total current draw of all the appliances in the RV, at or below 30 Amps provided by the main power feed.

CIRCUIT PROTECTION

Circuit protection for ALL the 120 VAC loads is offered by standard, reset-able circuit breakers, provided by the installer. There are four positions available for circuit breakers. These may be single, or dual units. One of these breakers must be a 30 Amp unit to act as the Main breaker for the entire system. The 120 volt power is brought into the box from either a shore cord, or generator. The line side of this cable is fed through the magnetically coupled current transformer and connected to a 30 Amp circuit breaker that acts as the Main breaker. This breaker backfeeds power into the circuit breaker bus to feed power to the branch breakers. These can be either single, or dual circuit types. All the loads in the RV are fed from the branch breakers.

ENERGY MANAGEMENT WITH THREE-HOUR AVERAGING

The current entering the main circuit breaker is routed through the magnetically coupled current sensor. This sensor measures the current flowing through the main breaker, which is the total amount being drawn by all the 120 volt appliances in the RV. When this current exceeds 30 Amps (20 Amps if that service type has been selected), the EMS will turn off the controlled loads in an effort to bring the total current to the limit of the incoming service.

The RVIA (Recreational Vehicle Industry Association), in conjunction with the NEC (National Electrical Code), require that a vehicle with 30 Amp service be equipped with a maximum of five 15 or 20 Amp circuit breakers unless an energy management system is used. As a result, using the **30A SMART EMS™** allows the use of two additional breakers, enabling the vehicle to be equipped with additional circuits. It is also required that the energy management system must limit the average current entering the main circuit breaker over a three-hour period to 80% of the 20 or 30 Amp service rating. Therefore, if the average current entering the main circuit breaker over a three-hour period exceeds 80% of 30 Amps (24 Amps) when 30A service is selected, or 80% of 20 Amps (16 Amps) when 20A service is selected, the **30A SMART EMS™** will automatically change the service limit to 80% of the selected service. Correspondingly, the **30A SMART EMS™** will restore the service limit to the full 30 or 20 Amp value when the average current drops below 80% of the service rating. When the lowered service limits are enabled as a result of average current exceeding 80% of the service rating, the decimal point in the lower right-hand corner of the Load Meter on the Display Module will be lit.

In addition, the **30A SMART EMS[™] Model 500A** has the capability of using the energy management feature when the gen-set is the power source, preventing gen-set circuit breaker tripping and overload. The Control Module can be configured by the installer to enable this feature using the configuration dip-switch (See Page 4).

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INSTALLATION & SERVICE MANUAL

CONTROLLED LOADS

The system offers control of up to four 120 VAC powered loads. Loads that are to be controlled are connected to one of the relay circuits of the **EMS**. There are five total control relays in the EMS. ONLY 4 of these can be used in a given application.

Two of these five circuits have single-pole double-throw, low voltage relays, with un-dedicated contacts available. These are intended to control air conditioners, or other appliances equipped with low voltage controls, or thermostats. The contacts of the relays are typically wired in series with the thermostats of air conditioners, so the EMS turns off only the compressor. This leaves the fan on to re-circulate the air, masking the interruption of the compressor. These relay circuits could also control other 120 volt appliances, if an additional control relay is added externally.

Three of these circuits are 15 Amp relays to interrupt the 120 volt power to the loads. These circuits are intended to control 120 volt appliances such as water heater, washer/dryer, coffee maker, etc. For the 120 switched loads, power is routed from the individual branch circuit breakers to one of these 120 volt relays. The controlled load is then fed from that relay.

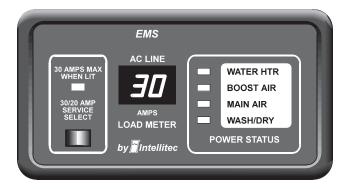
OPERATION

In operation, when the 120 VAC and 12 VDC are initially applied, the system will energize the relays at one second intervals, closing the normally-open contacts on each of the five relays while monitoring the total current. If the total should exceeds the service limit, the system will turn off the last load that was turned on. As it does this, it calculates the amount of current that was removed, which is the value for that load. This value is placed in memory. The system has "learned" the amount of current that particular appliance draws. This feature compensates for the differences in current draw over a range of line voltage and ambient temperature, by re-learning the load each time it is turned off.

The system now waits until the total current is lower than the service limit, by the amount in memory, before it will turn that load back on. This assures that there is sufficient current to operate the load.

NOTE: There is a **two-minute minimum delay** period after a load is shed, before the load can be turned back on again to prevent air conditioners from turning on with a head of pressure. During this delay period, if there is enough current available to energize the load, the LED status indicator for that load will flash. After the delay period expires, the load will be energized and the indicator will turn on.

OPTIONAL DISPLAY PANEL



The optional display panel, can be mounted remotely and connects to the main unit with a small gauge, three wire cable.

Four Power Status LED's indicate power is applied to those loads. These LED's are on when the power is applied. A two digit display, **the Load Meter**, **indicates the amount of current actually being drawn** by all the appliances in the coach.

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INSTALLATION & SERVICE MANUAL

The "Service Select" button allows the service type to be set to either 30 Amps or 20 Amps, to match the incoming service. If the pictured adaptor is used on the incoming service, press the "Service Select" button to select the 20 Amp mode. When power is first applied, the system will always be in the 30 Amp mode. The 30/20 Amp indicator LED will be ON when the system is in the 30 Amp mode. Momentarily pressing this button will switch the system to the 20 Amp mode. Momentarily pressing this button again, will switch the system back to the 30 Amp mode.

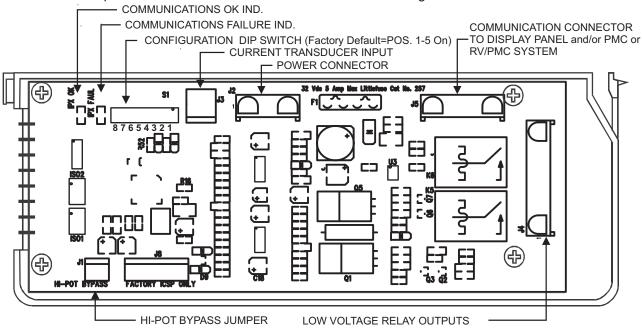


This panel can also be used to display the value of current stored in memory for each of the four loads. To display the values of current stored in memory for each of the four loads, push and hold the "Service Select" button for a minimum of 2 seconds and release it. The last selected load LED will illuminate and the stored value will appear on the Load Meter. Pushing "Service Select" again, will cycle to the next load. If the unit is in the three-hour averaging mode, indicated by a lit decimal point at the lower right corner of the Load Meter, the display will cycle to display average current when no load LED's are lit. If a period of 5 seconds elapses between button presses, the Load Meter will return to normal operation and display total current draw.

INSTALLATION

The first step when installing an EMS, is to determine which loads will be controlled and in what order they will be shed. A typical scheme would be to control the two air conditioners, the water heater, and the washer/dryer. With these loads, the first load to be shed should be the water heater, as its loss of operation would be the least noticed. It would switch to operate on gas if needed. The next would be the bedroom air. The third would be the washer dryer and finally the main air. Choosing this sequence would provide the least inconvenience to the occupants.

The EMS Control Module has an eight position dip-switch (S1) on the board to configure the features active in the system. The switches in positions 1 thru 3 determine the order of shedding of the loads (See next page). Placing the switch in position 4 in the "OFF" position enables the energy management feature when the gen set is running and the setting of the switch in position 5 determines the service rating when the gen set is running. If the switch in position 5 is in the "ON" position the service limit is 20 Amps (2.5kW), if it is "OFF" the service limit is 30 Amps (3.6kW). Additional switches in positions 6 thru 8 are reserved for future control configurations.



30 AMP EMS CONTROL MODULE - LOW VOLTAGE CONNECTION SIDE

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INSTALLATION & SERVICE MANUAL

The dip-switches position 1 thru 5 are all preset to "ON" at the factory. Changing the setting of S1-1, S1-2, or S1-3 will alter the order of shedding to suit the particular need of the installation. The tables below will assist in determining the proper settings for S1-1 thru S1-3.

LOAD NAME (First to shed at top)	Load Type	1	2	3	4	5	6	7	8
		Α	Α	Α	Α	Α	Α	D	D
		Α	Α	Α	D	D	D	Α	Α
		Α	D	D	Α	Α	D	Α	D
		D	A	D	Α	D	Α	D	Α

The first step is to fill in the blanks with the names of the loads you want the system to shed, in the order they are to be shed, with the first to be shed at the top. Then, fill in the second, "Load Type", column with an "A" or a "D", an "A" for a 120 VAC controlled load such as a washer/dryer, or a "D" for DC controlled load, such as a thermostat wire. You can select a maximum of 3 AC\1 DC relays, or 2 AC\2 DC relays.

Next, looking across the other eight columns, find the one that matches the "Load Type" column you just filled in. Using the number at the top of the column, look in the table below to determine the settings of the three switches, S1-1, S1-2, and S1-3. An "ON" means the switch should be closed, and an "OFF" means the switch should be open.

Column Number	1	2	3	4	5	6	7	8
S1-1	ON	OFF	ON	OFF	ON	OFF	ON	OFF
S1-2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
S1-3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
Relay Shed Order	1 2 3 6	1 2 6 3	1 2 5 6	1 5 2 3	1 5 2 6	1 5 6 3	5 2 3 6	5 2 6 3

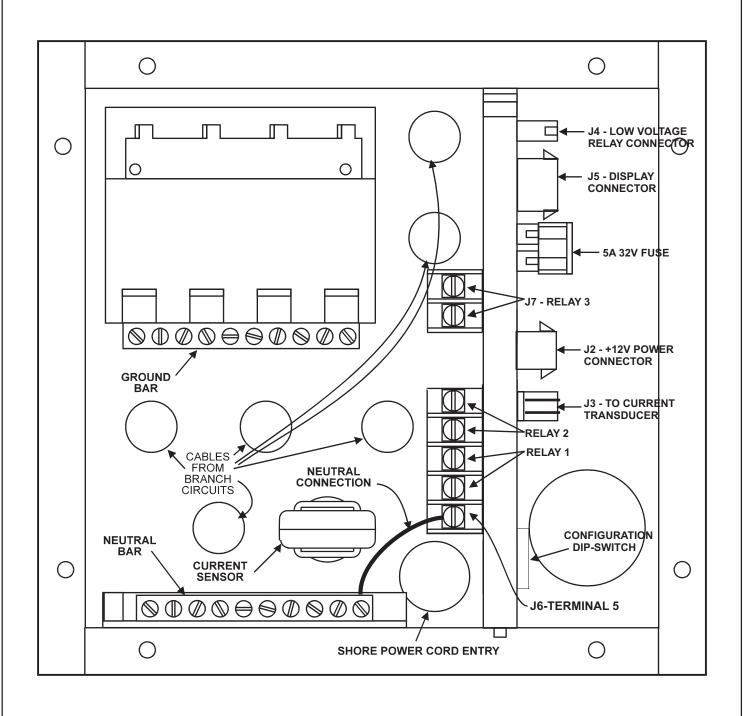
RELAY WIRING TABLE

At the bottom of each column is the Relay Shed Order. This determines which relays will be used for each load. The one at the top of the column is first to be shed. The one below it will turn off next and so forth. The loads *MUST* be wired in this order for the system to operate as desired.

Finally, the number and size of the circuit breakers should be selected to meet the needs of the installation. The breakers can be either single, or dual types. One of these breakers MUST be a 30 Amp unit to act as the Main breaker. The breakers must be obtained and then installed in the box. (See information on breaker types later in this manual.)

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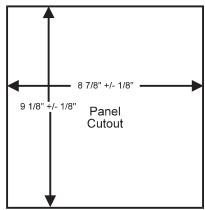
PLACEMENT

The EMS should be installed in a convenient location where it can get air circulation to keep it from over heating. There should be a minimum of 7" of depth behind the mounting surface to provide enough room for the box and wiring.

Ahole should be cut in the mounting panel as shown.

This opening must be cut carefully to be sure the mounting screws will have enough wood to hold and that there is enough clearance around the box for the front cover screws.

The wiring to the box should be routed through the holes in the back and secured using approved cable connectors. The wires should be copper conductors **ONLY**, with the appropriate size and insulation to meet N.E.C.



The 10 gauge main cable should be brought through the large hole in the lower center of the box. The remaining wires should be routed through the remaining holes in the back of the box.

The wires should be stripped and the ground wire of each cable connected to the GROUND bar, terminal strip. The white or neutral wires should all be connected to the NEUTRAL bar terminal strip. Each terminal screw should be tightened per the torque table on the front cover of the EMS.

If removed during installation, the white jumper wire should be re-installed between the NEUTRAL bar and J6, terminal 5 of the EMS module. (See box drawing, page 6.)

The Black or "hot" lead should be routed through the hole in the current sensor and then to the screw terminal on the 30 Amp Main breaker.

The black or "hot" leads of all the uncontrolled loads should be connected to their associated breakers.

To connect the 120 volt controlled loads, jumper wires should be connected from the respective circuit breakers to the associated screw terminals on the EMS control module. The black wires to the controlled loads should be connected to the proper screw terminals on the EMS module. Be sure these wires are under the screw terminals and they are tightened to 14 +/-2 in.-lbs.

J6 - 5 terminal block - Will accept up to 12 GA or 14 GA copper wire ONLY.

<u>Terminal</u>	<u>Function</u>
1	From Circuit Breaker 2
2	Output of Relay 2
3	From Circuit Breaker 1
4	Output of Relay 1
5	Neutral
J7 - 2 Terminal Block	Will accept up to 12 GA or 14 GA copper wire ONLY.
1	Output of Relay 3
2	From Circuit Breaker 3

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INSTALLATION & SERVICE MANUAL

The 12 VDC voltage connections are made through J2, a 3 pin Mate-N-Lok connector on the low voltage side of the control module. The +12 volts should be supplied from a source fused at 3 Amps minimum and capable of delivering up to 1 Amp of AVERAGE current. Protecting this connection with a higher rated fuse is acceptable, since the EMS is internally protected with a 3 Amp fuse. *The connections are as follows:*

J2 Pin Function

- 1 + 12 Volts
- 2 Gen Set Run Input
- 3 Ground

The low voltage controlled load connections are made through J4, a 6 pin Mate-N-Lok connector on the low voltage side of the control module. *The connections are as follows:*

J4 Pin Function

- 1 Relay 5 Normally Open
- 2 Relay 5 Common
- 3 Relay 5 Normally Closed
- 4 Relay 6 Common
- 5 Relay 6 Normally Closed
- 6 Relay 6 Normally Open

The low voltage controlled load relay connections are typically made to the thermostat wires of the air conditioners. The Normally Open contacts are wired in "series" with the thermostat. This means that the thermostat wire is cut and the two ends are wired to the Common and the Normally Open contacts of the relay/s. In this way, the EMS can interrupt the operation of the compressor, just as the thermostat does. The low voltage wires are brought into the box through the large hole in the lower right-hand corner of the back of the box.

There are several methods to utilize Relay 5 and 6 connections for controlling air conditioner systems with the EMS:

- 1) If only the compressors of the front and rear A/C's are to be controlled, connections are typically made to the low voltage compressor control wires of the air conditioners. The normally closed contacts are wired in "series" with the compressor control lead. This means that the compressor control wire is cut and the two ends are wired to the Common and the Normally Closed contacts of Relay 5 or 6. In this way, the EMS can interrupt the operation of the compressor, just as the thermostat does.
- 2) If both the compressors and fans of the front and rear A/C's are to be controlled, connections are typically made to the low voltage thermostat control wires of the air conditioners. The Normally Closed contacts are wired in "series" with each thermostat control lead. This means that the thermostat control wire is cut and the two ends are wired to the Common and the Normally Closed contacts of Relay 5, or 6. In this way, the EMS can interrupt the operation of the compressor and fans, just as the thermostat does.
- 3) If the compressor and fan for one of the A/C systems are to be controlled individually, connections are typically made to the individual low voltage thermostat control wires for the fan and compressor of the air conditioner. The Relay 6 connections are typically made to the low voltage compressor control wires of the air conditioner to control the compressor. The normally closed contacts are wired in "series" with the compressor control lead. This means that the low voltage compressor control wire is cut and the two ends are wired to the Common and the Normally Closed contacts on Relay 6. The Relay 5 connections are typically made to the low voltage thermostat control wires of the air conditioner to control the fan. The normally closed contacts are wired in "series" with the thermostat control lead. This means that the low voltage thermostat control wire is cut and the two ends are wired to the Common and the Normally Closed contacts on Relay 5. In this way, the EMS can interrupt the operation of the fan, just as the thermostat does.

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INSTALLATION & SERVICE MANUAL

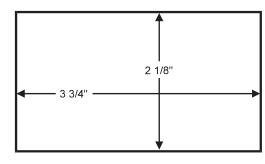
Finally, on the Control Module, there is a small 2 pin plug labeled J1 which is only used for the High Pot Test on the system. When the two pins are shorted together, the EMS will operate without the presence of 120 VAC.

Now the **EMS** should be moved into the mounting hole, being careful not pinch any of the wires. It should be screwed in place using four #8, round head screws into the 4 holes in the side flanges. The front cover should be secured into place with the 6 screws provided in the holes in the top and bottom flanges.

OPTIONAL REMOTE PANEL

If a remote Display Panel is to be used in the installation, it should be installed now. Select a convenient location for the panel, where it can be easily viewed by the owner. Cut a hole for the panel as shown.

The Display Panel is equipped with a six inch long pigtail with a 3-pin Mate-N-Lock female connector. An extension harness up to 100 feet long can be attached between the Display Panel and the EMS Control Module, with a 3-pin male Mate-N-Lock plug at the Display Panel end and a 4-pin male Mate-N-Lock plug at the Control Module end.



Remote Panel Cutout

The wiring of the plug at the Control Module end determines the system configuration as follows:

1) Stand-Alone Mode

Pins 1 thru 3 on the 3-pin plug connect to the corresponding pins on the 4-pin plug.

2) RV Multiplex Master Mode

Pins 1 thru 3 on the 3-pin plug connect to corresponding wires in the RV Multiplex system and the corresponding pins on the 4-pin plug. The **30A SMART EMS™** consumes Modules A, B, and C signals for communications, therefore, no other devices in the system may be assigned as these Modules.

3) PMC Mode

Pins 1 thru 3 on the 3-pin plug connect to the corresponding pins on the 4-pin plug. Remove jumper JU-1 on the low voltage side of the Control Module printed circuit board. The **30A SMART EMS™** consumes Modules A, B, and C signals for communications, therefore, no other devices in the system may be assigned as these Modules.

The Display Panel should be plugged onto the mating three-pin Mate-N-Lock connector in the harness, insuring that it is fully seated and locked. The panel should then be installed in the hole and screwed in place using two # 6, flat head screws through the holes in the panel. A white function label should be lettered to correspond to the order of load shedding and installed behind the cover label. The cover label should be placed against the front panel and the trim bezel snapped on to hold the label in place.

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INSTALLATION & SERVICE MANUAL

PERFORMANCE TEST

The system is now ready for testing.

Hi-POT TEST

At the installers preference, to assure there are no potential shorts, a Hi-Pot test can be performed on the installation. To do this, +12 volts must be applied to the system. A jumper wire must be installed to tie the two pins of the "Hi-Pot Test" plug, J1, to turn the system on without the presence of 120 volt power. This plug is located on the right side of the EMS Control module (See top view drawing.) The relays on the module should be heard clicking as they pull in. (If the system is equipped with a Display Panel, the LED's should light and the numeric display should read "0".) The Hi-Pot test should now be conducted in accordance with standard procedures for the tester being used. Assuming the system passes, the covers should be taken off and the jumper removed from J1. If not, the problem must be corrected before proceeding further.

SYSTEM TEST

All the 120 volt loads should be turned off or disconnected. Both 120 volt AC and 12 volt DC power should now be applied to the system. When this is done, the relays should be heard pulling in, one at a time, at one-second intervals.. If the system is equipped with a Display Panel, the numeric display should read "0" and the four LED's should be come in order. If the system is not equipped with a display panel, a clamp-on type ammeter should be used to measure the current being supplied by the 30 Amp shore power cord.

Connect or turn on one of the controlled AC loads. It should operate and the numeric display or the clamp-on ammeter should show the amount of current that load is drawn. Turn that appliance off and repeat this with each of the others.

To test the load shedding, turn on all the controlled appliances. The total current drawn should exceed 30 Amps. (If not, add additional loads to the non-controlled receptacles.) When the total amount of current exceeds 30 Amps, the loads should begin to turn off to bring the total below 30 Amps.

CIRCUIT BREAKERS

There are 4 positions for the circuit breakers in the box. The circuit breakers can be single, or dual types. One must be a 30 Amp to be used as the Main Breaker.

The following breakers are suitable for MAIN and BRANCH breakers:

Bryant - BR, BD, GFCB, Filler Plate FP-1B ITE Gould - QP, QT, Filler Plate Qf3

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INSTALLATION & SERVICE MANUAL

FUSES

F1 - 5 Amp ATO type, for EMS Control Module circuitry only. **DO NOT** replace with a fuse of higher rating. This could result in severe damage to the circuitry or create a possible fire hazard.

EMS CONTROL MODULE PLUGS, PINS, AND FUNCTIONS:

J1 = 2 pin Molex KK-100 connector - HI-POT TEST Power Up

<u>Pin</u> <u>Function</u>

1 Hi-Pot Override2 Hi-Pot Override

J2 = 3 pin Amp Mate-n-Lok connector - Power Connector

<u>Pin</u> <u>Function</u>

1 +12 Volts Supply

2 +12V Gen Set Run Input

3 Chassis Ground

J3 = 2 pin Molex KK-156 - Current Sensor Connector

<u>Pin</u> <u>Function</u>

1 Current Sensor Input

2 Current Sensor Input

J4 = 6 pin Amp Mate-n-Lok connector - Control Relays 5 & 6 contacts

 Pin
 Function

 1
 Relay 5 N.O.

 2
 Relay 5 COM.

 3
 Relay 5 N.C.

 4
 Relay 6 COM.

 5
 Relay 6 N.C.

 6
 Relay 6 N.O.

J5 = 4 pin AMP Mate-n-Lock - Communications Connector to Display Panel and/or external PMC, or RV/PMC Systems.

<u>Pin</u>	<u>Function</u>
1	Power
2	Data In
3	Ground

4 RV/PMC Master Out

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INSTALLATION & SERVICE MANUAL

J6 = 5 Position Terminal Block

<u>Term</u>	<u>Function</u>
1	From Circuit Breaker for Relay 2
2	Output of Relay 2
3	From Circuit Breaker for Relay 1
4	Output of Relay 1
5	Neutral

J7 = 2 Position Terminal Block

Term	Function
101111	1 011001011

1 Output of Relay 3

2 From Circuit Breaker for Relay 3

NOTE: J6 and J7 terminal blocks - Will accept up to 12 GA or 14 GA copper wire ONLY.

Trouble Shooting

If the following problems occur, proceed with their analysis in the order in which the steps are listed.

- I. No 120 volt appliances working.
 - A. Check incoming power source.
 - 1. Make sure the shore power cord is plugged into the outlet.
 - 2. Check the circuit breaker at the shore power outlet to be sure it is set. Turn it off and then back on to be sure.
 - 3. Check the 30 Amp Main circuit breaker in the EMS[™] box to be sure it is set. Turn it off and then back on to be sure.
 - 4. Using a circuit checker, be sure the 30 Amp shore power outlet has 120 volts available.
 - B. Check Change-Over relay, if so equipped.
 - 1. Measure the voltage at the incoming side of the Main 30 Amp breaker. If voltage is NOT the same as the incoming line, repair the change-over. (Refer to the change-over service literature for trouble shooting.)
- II. 120 volts available at non-controlled appliances and receptacles. Controlled appliances do not operate.
 - A. Check the 12 volt power to the EMS[™] module.
 - 1. Check 12 volt fuse in 12 volt Distribution Panel. Replace if necessary.
 - 2. Check 12 volt, 5 Amp fuse on EMS[™] Module. Replace if necessary.

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INSTALLATION & SERVICE MANUAL

Trouble Shooting (Continued)

- B. Check 120 volt circuit breakers in EMS[™].
 - 1. Reset circuit breakers if necessary.
 - 2. Check for presence of voltage at branch circuit breakers with voltmeter.
 - 3. Check for presence of voltage at EMS[™] terminals with voltmeter.
 - 4. Check wire from EMS[™]. Module to neutral bar is installed.

III. Some controlled appliances turn on, others do not.

- A. Reduce total current, appliance may be shed.
- B. Check wiring to and from EMS[™] module.
 - 1. Check wiring from circuit breakers to EMS[™] module.
 - 2. Check wiring from EMS[™] module to controlled appliance.
 - 3. Check for power at associated EMS[™] relay terminal.

IV. Branch circuit breaker trips when power is applied.

- A. Check wiring for shorts.
- V. Air conditioner doesn't work.
 - A. Check thermostat wiring and settings.
 - B. Check air conditioner
- VI. Shedding order incorrect.
 - A. Check dip-switch setting per Figure on page 5.
 - B. Check relay wiring per Figure on page 5.

VII. Remote Display out or strange characters.

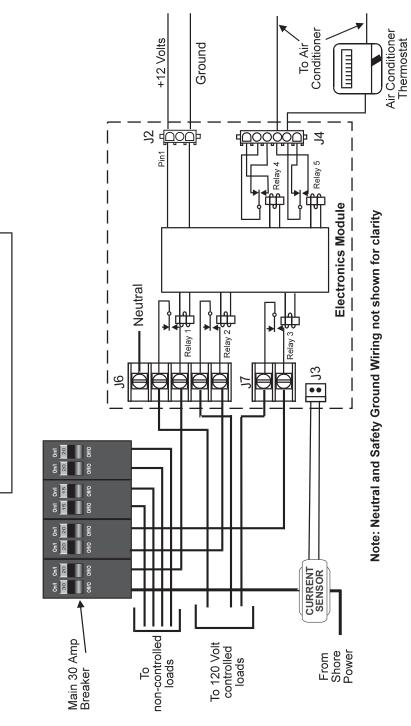
Check wiring between EMS and display panel.

<u>Pin</u>	<u>Function</u>	<u>Voltage</u>
1	Power	12V
2	Data	9V
3	Ground	Ground

Both the EMS and Display have internal protection. Shorts or mis-wiring should not cause the units to fail.

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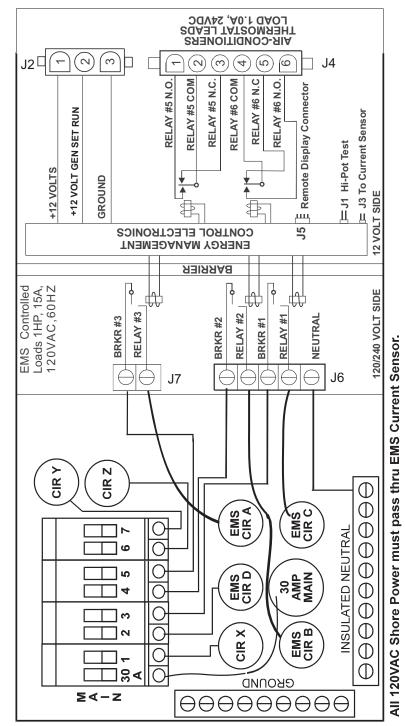
INSTALLATION & SERVICE MANUAL



Typical Installation with one DC controlled load and three AC controlled loads

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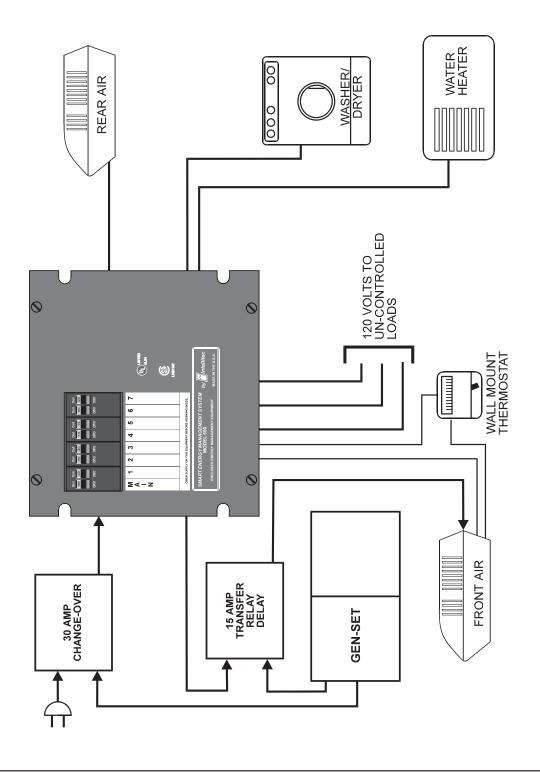
TYPICAL WIRING DIAGRAM

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TYPICAL WIRING DIAGRAM

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